

Comparative Evaluation of Processing Treatments on the Functional and Pasting Properties of Two Cocoyam Varieties

*Arukwe, D. C¹ and Onugha, F.C.²

1. Department of Home Science/Hospitality Management and Tourism, College of Applied Food Science and Tourism, Michael Okpara University of Agriculture, Umudike, Nigeria.
2. Department of Food Science and Technology, Imo State University, Owerri, Nigeria.

Abstract: Comparative evaluation of blanching and boiling on two cocoyam varieties were studied. Raw *Colocasia esculenta* and raw *Xanthosoma sagittifolium* were subjected to blanching in water at 100°C for 5 minutes and boiling in water at 100°C for 20 minutes. All the samples were subjected to analysis. The result of the functional properties showed significant differences ($p < 0.05$) among the raw, blanched and boiled *Colocasia esculenta* and *Xanthosoma sagittifolium* flours bulk density, water absorption capacity, oil absorption capacity, emulsion capacity, foam capacity and swelling capacity. The pasting results showed that boiled *Colocasia esculenta* flour and boiled *Xanthosoma sagittifolium* flour recorded the lowest and second lowest values respectively, for peak, trough, breakdown, setback and final viscosities, and in pasting temperature and peak time compared to the other samples. This implies that the boiled cocoyam flour samples were more durable against heat and shear stress and more stable after cooling compared to the blanched and raw samples.

Keywords: Raw, blanching, boiling, *Colocasia esculenta*, *Xanthosoma sagittifolium*

Date of Submission: 02-08-2020

Date of Acceptance: 17-08-2020

I. Introduction

Cocoyam is a herbaceous perennial plant belonging to the Aracea family. The two most important varieties of cocoyam are *Xanthosoma sagittifolium* (Tannia) of which its young leaf shoots are eaten as leafy vegetables and *Colocasia esculenta* (Taro) of which the leaves are not edible (Ekanem and Osuji, 2006).

Cocoyam is an ancient root crop grown throughout the humid tropics for its edible corms, cormels and leaves. They are an important staple food grown extensively in South-eastern Nigeria (Ukonze and Olaitan, 2010). Although they are less important than other root crops such as yam, cassava and sweet potato, they are still a major staple in some parts of the tropics and sub tropics (Opara, 2002) since they provide cheaper yam substitute especially during the period of food scarcity in many parts of Igboland (Azeez and Madukwe, 2010).

Cocoyam are consumed in many ways, boiled, roasted, baked or fried. They are eaten as porridge, pounded into fufu and eaten with soup or used as soup thickeners in most South-eastern states of Nigeria (Ugwuoke *et al.*, 2008). According to Azeez and Madukwe (2010), cocoyam can be processed into flour which could be useful in bakery for bread, as stabilizer in ice cream and as thickener in soup. Ojinnaka *et al.* (2009) had earlier noted that processing of pre-gelatinized cocoyam flour could be useful in making instant pounded cocoyam fufu thereby eliminating the drudgery associated with its preparation by consumers.

The utilization of cocoyam has been hindered by the presence of high calcium oxalate (anti-nutrient) which affects its palatability, conferring acidity and a bitter-stringent taste (Owusu-Darko *et al.*, 2014). The acidity factor in cocoyam cause sharp irritation and burning sensation in the mouth and throat on ingestion and this has affected its consumption (Akpan and Umoh, 2004). The adverse effects of high oxalate content can be eliminated or reduced by processing methods such as cooking, soaking, oven drying, sun drying and fermentation (Igbabul *et al.*, 2014).

Cocoyam is rich in digestible starch, good quality protein, vitamin C, thiamin, riboflavin, niacin, among others (Lewu *et al.*, 2009). The high carbohydrate content (mostly starch) provides energy and satiety to consumers and imparts desirable functional properties to foods (Owusu-Darko *et al.*, 2014). Cocoyam can be used as an alternative to other starchy raw materials for a wide range of products in the food industry and with appropriate processing methods, could be a rich source of starch for food and other industrial applications (Owusu-Darko *et al.*, 2014). But the application of any starch including cocoyam in foods is determined by its functional and pasting properties.

Therefore the aim of this study was to compare the functional and pasting properties of two varieties of cocoyam as affected by blanching and boiling in order to determine their applications in food systems.

II. Materials and Methods

2.1 Sample Collection

The corms and cormels of two cocoyam varieties (*Colocasia esculenta* and *Xanthosoma sagittifolium*) used for this study were purchased from Eke Amainyi, a market in Imo State, Nigeria.

2.2 Sample Preparation

The corms and cormels of *Colocasia* and *Xanthosoma* varieties were washed with clean water to remove adhering soil and other extraneous materials. The cocoyam corms and cormels were hand-peeled under water using kitchen knife and sliced into sizes of 2cm thickness. The slices of each of the two cocoyam varieties were separated into three parts for production of raw, blanched and boiled flour samples.

2.2.1 Production of raw cocoyam flour: The raw cocoyam slices were dried in an oven at 65⁰C for 9hours after which they were milled into flour using a disc attrition mill (Asiko AII, Addis Nigeria). The flour was then sieved (0.42 mm mesh) and packed in polyethylene bags for further studies.

2.2.2 Production of blanched cocoyam flour: This was carried out according to the method described by Ibe and Iwueke (1984) with slight modification. The cocoyam slices were blanched in a basin of water at 100⁰C for 5 min and the water drained. The blanched cocoyam slices were dried in an oven at 65⁰C for 9hours after which they were milled into flour using a disc attrition mill (Asiko AII, Addis Nigeria). The flour was then sieved (0.42mm mesh) and packed in polyethylene bags for further studies.

2.2.3 Production of boiled cocoyam flour: This was carried out according to the method described by Ibe and Iwueke (1984) with slight modification. The cocoyam slices were boiled in water at 100⁰C for 20 min and the water drained. The boiled cocoyam slices were dried in an oven at 65⁰C for 9hours after which they were milled into flour using a disc attrition mill (Asiko AII, Addis Nigeria). The flour was then sieved (0.42 mm mesh) and packed in polyethylene bags for further studies.

2.3 Determination of functional properties

2.3.1 Bulk density: Bulk density was determined according to the method described by Narayana and Narasinga (1984). Ten grams (10g) of the sample was weighed into a 25ml graduated measuring cylinder. The sample was gently tapped continuously on a laboratory table to eliminate spaces between the flour particles until a constant volume is obtained. The experiment was done in triplicate and the mean taken. Bulk density was calculated as:

$$\text{Bulk density (g/ml)} = \frac{\text{Weight}}{\text{Volume of sample after tapping}}$$

2.3.2 Water absorption capacity: The modified method of Lin *et al.* (1974) as described by Onimawo and Egbekun (1998) was employed. Water absorption capacity is expressed as the amount of water absorbed and held by a unit weight of the sample. One gram (1g) of each sample was dispersed into a weighed centrifuge tube. Ten milliliters (10ml) of distilled water was added to sample and mixed very well. The mixture was allowed to stand for one hour before being centrifuged at 3500rpm for 30min. The excess water (unabsorbed) was decanted and the tube was inverted over an absorbent paper to drain dry. The weight of water absorbed was determined by difference. This experiment was done in triplicate and the mean taken.

$$\text{WAC} = \frac{w_2 - w_1}{w_3} \times \frac{100}{1}$$

Where W₁= weight of sample

W₂=weight of empty tube + sample used

W₃=weight of empty tube + sample + water absorbed

2.3.3 Oil absorption capacity: This was carried out according to the method described by Adebowale *et al.* (2005). One gram (1g) of each sample was mixed in 10ml of oil in a weighed centrifuge tube. The mixture was allowed to stand for one hour. Then it was centrifuged at 3500rpm using spectra scientific centrifuge (Model: Merlin, SN976137) for 30min before the excess oil was decanted and the tube was inverted over an absorbance paper to drain dry. The experiment was done in triplicate and the mean taken.

$$\text{OAC} = \frac{w_3 - w_2}{w_1} \times \frac{100}{1}$$

Where W₁= weight of sample

W₂=weight of empty tube + sample used

W₃=weight of empty tube + sample + water absorbed

2.3.4 Emulsion capacity: This was determined by the method described by Yasumatsu *et al.* (1972). One gram (1g) of each sample was blended with 10ml of distilled water and 10ml of soybean oil in calibrated centrifuge

tube. The emulsion was centrifuged at 2000 x g for 5min. The ratio of the height of emulsion layer to the total height of the mixture was calculated as emulsion capacity in percentage.

2.3.5 Foam capacity: The method of Narayana and Narasinga Rao (1982) was used. One gram (1g) of each sample was blended with 50ml of distilled water in a warring blender for 5min at room temperature to foam. The mixture was quickly but carefully transferred to the measuring cylinder and the foam volume was measured and recorded after 30seconds in the first instance, then the foam volume was recorded at 15min interval for one hour. The experiment was done in triplicate and the foam capacity was calculated from the volume of foam after the first 30 seconds as given by the formula:

$$FC = \frac{va-vb}{vb} \times \frac{100}{1}$$

Where: Va=volume after blending
Vb=volume before blending

2.3.6 Swelling capacity: This was determined with the method described by Okaka and Potter (1977). Hundred milliliters (100ml) graduated cylinder was filled with each sample to 10ml mark. The distilled water was added to give a total volume of 50ml. The top of the graduated cylinder was tightly covered and mixed by inverting the cylinder. The suspension was inverted again after 2 min and left to stand for a further 8 min. The volume occupied by the sample was taken after the 8th min.

2.4 Pasting properties

Pasting properties was determined with a Rapid Visco Analyzer (RVA) (Model RVA 3DH, Newport Scientific Australia). Twenty five grams (25g) of each sample was weighed into a dried empty canister, and then 25ml of distilled water was dispensed into the canister containing the sample. The slurry was thoroughly mixed and the canister was well fitted into the RVA as recommended. The slurry was heated from 50^oC to 95^oC with a holding time of 2 min followed by cooling to 50^oC with 2 min holding time. The rate of heating and cooling was at 22.5^oC per min. Peak viscosity, trough viscosity, breakdown viscosity, final viscosity, setback viscosity, pasting temperature and peak time were read from the pasting profile with the aid of a thermocline for windows software connected to a computer (Newport Scientific, 1998).

2.5 Statistical Analysis

The results of the studies were expressed as means ± SD (standard deviation) of triplicate determinations. All the data obtained were subjected to one way analysis of variance (ANOVA) using SPSS statistical package to determine variations between the treatments at 5% level of significance.

III. Results and Discussion

3.1 Functional properties of the cocoyam flour samples

3.1.1 Bulk density: The result of bulk density of the cocoyam samples is presented in Table 1. The bulk density of the samples ranged from 0.532 - 0.980g/cm³ with raw *Xanthosoma sagittifolium* recording the highest (0.980g/cm³) followed by raw *Colocasia esculenta* (0.971 g/cm³). The lowest value (0.532g/cm³) was recorded for the boiled *Colocasia* variety followed by the boiled *Xanthosoma* variety (0.661 g/cm³) and the blanched samples recorded second lowest values. There were significant differences (p<0.05) among the samples. Bulk density is a measure of the heaviness of flour samples which is important in packaging requirements, material handling and application in the food industry. Akubor and Badifu (2004) reported that flours with high bulk density (>0.7g/ml) are useful as thickeners in food products. This implies that the raw flour samples of *Colocasia* and *Xanthosoma* varieties from this study will be useful as thickeners while the boiled and blanched samples with low bulk densities can find use in baby food formulations where high nutrient density to bulk is desired (Mepba *et al.*, 2007). The bulk density reported in this work is within the ranges (0.58-0.59 g/ml) and (0.592-0.647 g/cm³) respectively reported for cocoyam–breadfruit-wheat flour blends by Ubbor and Nwaogu (2010) and for pigeon pea flour by Arukwe *et al.* (2017). Ojinnaka *et al.* (2009) also reported comparable values for raw Ede Uhie (0.67g/ml) and Ede Ocha (0.62g/ml). It was observed that boiled cocoyam samples had lower bulk densities than the blanched and raw samples. This is in agreement with the report of Njitanga and Mbofung (2005) that increasing the pre-cooking temperatures reduced the bulk density of cocoyam flours.

Table 1: Functional properties of the cocoyam flour samples

Flour sample	Bulk Density (g/cm ³)	Water Absorption Capacity (%)	Oil Absorption Capacity (%)	Emulsion capacity (%)	Foaming Capacity (%)	Swelling Capacity (%)
RCS	0.971±0.0 ^b	180.08±0.10 ^f	115.11±0.1 ^f	5.15±0.01 ^b	9.60±0.01 ^d	1.80±0.0 ^f
B ₁ CS	0.601±0.01 ^d	240.51±0.0 ^d	120.40±0.0 ^c	4.51±0.0 ^d	11.01±0.0 ^b	2.55±0.01 ^c
B ₂ CS	0.532±0.0 ^f	320.60±0.0 ^b	124.60±0.10 ^b	3.95±0.10 ^f	13.80±0.0 ^a	2.78±0.0 ^b
RXS	0.980±0.02 ^a	181.10±0.0 ^e	117.23±0.0 ^e	5.24±0.0 ^a	5.05±0.10 ^f	1.81±0.0 ^e

Comparative Evaluation of Processing Treatments on the Functional and Pasting Properties of ..

B ₁ XS	0.661±0.01 ^c	241.41±0.01 ^c	120.20±0.01 ^d	4.55±0.10 ^c	7.50±0.0 ^e	1.88±0.0 ^d
B ₂ XS	0.560±0.10 ^e	322.50±0.0 ^a	125.10±0.0 ^a	4.0±0.01 ^e	10.0±0.0 ^e	3.15±0.0 ^a
LSD	0.00135	0.01658	0.01708	0.01080	0.00452	0.00173

Mean values with different letters within the same column are significantly different (p<0.05)

Key: RCS= Raw *Colocasia esculenta*, B₁CS= Blanched *Colocasia esculenta*, B₂CS= Boiled *Colocasia esculenta*, RXS=Raw *Xanthosoma sagittifolium*, B₁XS=*Xanthosoma sagittifolium*, and B₂XS=*Xanthosoma sagittifolium*.

3.1.2 Water absorption capacity: There were significant differences (p<0.05) in water absorption capacities of the cocoyam flour samples which ranged from 180.05-322.50%. The highest value was recorded for boiled *Xanthosoma* sample (322.50%) followed by the boiled *Colocasia* sample (320.60%). The lowest value was recorded for raw *Colocasia* sample (180.08%) followed by raw *Xanthosoma* sample (181.10%). The blanched *Colocasia* and *Xanthosoma* samples recorded values of 240.51% and 241.41% respectively. This result is in agreement with the report of Fagbemi (1999) that water absorption capacity can be enhanced by boiling. The results of water absorption capacity in this study are within the range reported for cassava pulp (171.3-551.2%) by Nwabanne (2009) and for raw, soaked and cooked rice flour(225-250%) and plantain flour (284%) respectively by Mepba *et al.* (2007). The results obtained in this study are higher than those (1.683-1.982%) and (36%) respectively reported by Arukwe *et al.* (2017) for pigeon pea flour and Mepba *et al.* (2007) for fluted pumpkin seed flour. Water absorption capacity describes flour water association ability under limited water supply. The increased water absorption capacity of the boiled samples implies increase in digestibility of the flour which makes them useful in formulation of infant or weaning foods (Ojinnaka *et al.*, 2009). During heating (boiling), proteins disassociate into sub-units with more water binding sites than the native or oligomeric proteins (Akubor and Eze,2012).

3.1.3 Oil absorption capacity: The oil absorption capacity of the cocoyam flour samples ranged between 115.11-125.10%. The blanched *Colocasia* and blanched *Xanthosoma* samples recorded increase of (115.11-120.40%) and (117.23-121.20%) respectively in oil absorption capacity and these were significantly (p<0.05) increased in the boiled samples to (124.60% and 125.10%) respectively. The oil absorption capacity like water absorption capacity was increased by all the processing treatments in this study but the increase was more on the boiled samples. The oil absorption capacity values obtained in this study are higher than those reported by Arukwe *et al.* (2017) for pigeon pea flour (1.623-1.692%) but similar to that obtained by Mepba *et al.* (2007) for plantain flour (130%). Oil absorption capacity is important because, oil enhances flavor retention and gives soft texture to food to improve mouth feel (Appiah *et al.*, 2011). The increased oil absorption capacity of the flour samples indicate their usefulness in food preparation that involves oil mixing such as in bakery products (Fagbemi, 1999) or as thickeners in some foods where fat absorption is desired such as sausages, and soups (Lawal and Adebawale, 2004).

3.1.4 Emulsion capacity: There were significant (p<0.05) differences in the emulsion capacities of the cocoyam samples. The emulsion capacity ranged from 3.95-5.24%. The lowest value (3.95%) was recorded for boiled *Colocasia* flour followed by boiled *Xanthosoma* flour (4.00%). The blanched samples recorded values of 4.51% and 4.55% respectively while the highest value was recorded for raw *Xanthosoma* (5.24%) followed by raw *Colocasia* flour (5.15%). It was observed that emulsion capacity decreased for the blanched and boiled samples but more for the boiled samples. This result is consistent with the finding of Narayana and Rao (1982) and Fagbemi (1999) who reported that heat processing diminishes the emulsification process. The emulsion capacity result in this study are similar to that obtained by Mepba *et al.* (2007) for plantain flour (3.5%) and lower than those of Eltayeb *et al.* (2011) for groundnut flour (89%) and groundnut protein isolates (76%) and that of Mepba *et al.* (2007) for wheat flour (12.8%). The emulsion capacities in this study are higher than those reported for breadfruit flour (1.8%) and calabash seed flour (2.32%) (Olaofe *et al.*, 2009). Emulsion capacity is an important consideration in the production of pastries, coffee whiteners and frozen desserts. The boiled cocoyam flours contained denatured proteins which lost their emulsification power due to the degree of heat processing (Mepba *et al.*, 2007). The blanched cocoyam flours which retained their emulsification power could find use in food formulations such as communitated meat products, salad dressings, frozen desserts and mayonnaises (Mepba *et al.*, 2007).

3.1.5 Foaming capacity: There were significant differences (p<0.05) in the foaming capacities of the cocoyam flour samples and they ranged from 5.05-13.80%. The highest foam capacity was recorded for the boiled *Colocasia esculenta* flour (13.80%) followed by boiled *Xanthosoma sagittifolium* flour (10.0%). The blanched samples recorded values of 11.01% and 7.50% for *Colocasia* and *Xanthosoma* varieties respectively. The lowest foam capacity was recorded for raw *Xanthosoma sagittifolium* flour (7.50%) followed by raw *Colocasia esculenta* flour (9.60%). The foam capacity obtained in this work is within the range recorded for germinated tigernut varieties (4.00-11.33%) by Chinma *et al.* (2009). Ojinnaka *et al.* (2009) reported a value of 3.86% for native Ede Ocha (*Xanthosoma sagittifolium* variety) and 11.64% for native Ede Uhie (*Colocasia* variety) while Arukwe *et al.* (2017) reported values of 12-13% for pigeon pea flour. The boiled cocoyam flour samples

recorded the highest foam capacities and such flours can be used as foaming agents in food formulations requiring foamability such as ice cream or cake toppings (Lee *et al.*, 1993). Boiling may have caused surface denaturation of the seed protein and thus reduced surface tension of the protein molecules which gave good foamability (Sosulki *et al.*, 1976).

3.1.6 Swelling capacity: The swelling capacity of the cocoyam flour samples ranged from 1.80-3.15%. The least value (1.80%) was recorded for raw *Colocasia* flour while the highest value (3.15%) was recorded for the boiled *Xanthosoma* flour. There were significant differences ($p < 0.05$) in the swelling capacities of the samples. The boiled samples of the cocoyam varieties had higher swelling capacity than their respective raw and blanched samples. This is in agreement with the findings of Bainbridge *et al.* (1996) who opined that boiled flours has higher swelling and water absorption capacity values and therefore can hold large amounts of water during their preparation as gruels. Okorie *et al.* (2013) also reported increase in the swelling index of boiled *Irvingia gabonensis* flour. Swelling is an increase in volume of dry starch when kept in a moist environment and is a desired index in baking.

3.2 Pasting Properties of Cocoyam Flour Samples

The pasting properties of the cocoyam flour samples are shown in Table 2.

3.2.1 Peak viscosity: The peak viscosity of the cocoyam flour sample ranged from 376.15-565.10RVU. There were significant differences ($p < 0.05$) in the peak viscosities of the flour samples. The highest peak viscosity was recorded for the raw *Xanthosoma* flour (565.10RVU) followed by the raw *Colocasia* flour (505.40RVU). The lowest peak viscosity was recorded for the boiled *Colocasia* flour sample followed by the boiled *Xanthosoma* flour sample. The blanched *Colocasia* and *Xanthosoma* flours had peak viscosity values of 406.50RVU and 410.20RVU respectively. Peak viscosity is the maximum viscosity attained during or soon after the heating portion of the pasting test (Newport Scientific, 1998). The peak viscosity is associated with degree of starch damage, and high starch damage results in high peak viscosity (Oladunmoye *et al.*, 2014; Ribotta *et al.*, 2007). Peak viscosity is an indication of the suitability of blends for products requiring high gel strength and stability. Therefore the raw *Xanthosoma* flour with the highest peak viscosity will find application in products requiring high gel strengths and stability.

Table 2: Pasting properties of cocoyam flour samples

Flour sample	Peak Viscosity (RVU)	Trough Viscosity (RVU)	Breakdown Viscosity (RVU)	Setback Viscosity (RVU)	Final Viscosity (RVU)	Pasting Temperature (°C)	Peak Time (min)
RCS	505.40±0.0 ^b	318.05±0.01 ^b	109.10±0.11 ^b	81.21±0.0 ^b	400.10±0.10 ^b	71.15±0.0 ^b	5.58±0.01 ^b
B ₁ CS	406.50±0.01 ^d	236.33±0.0 ^d	106.15±0.10 ^d	70.50±0.10 ^d	307.19±0.02 ^d	69.23±0.0 ^d	4.60±0.0 ^c
B ₂ CS	376.15±0.04 ^f	106.25±0.05 ^f	95.20±0.02 ^f	60.10±0.01 ^f	167.46±0.11 ^f	65.01±0.01 ^f	3.57±0.0 ^e
RXS	565.10±0.02 ^a	327.50±0.04 ^a	111.50±0.0 ^a	85.20±0.0 ^a	425.15±0.05 ^a	81.50±0.0 ^a	5.86±0.10 ^a
B ₁ XS	410.20±0.11 ^c	241.10±0.02 ^c	107.10±0.20 ^c	76.05±0.02 ^c	316.47±0.10 ^c	70.10±0.02 ^c	4.51±0.02 ^d
B ₂ XS	388.00±0.10 ^e	120.15±0.10 ^e	97.25±0.10 ^e	66.12±0.20 ^e	185.504±0.0 ^e	68.25±0.0 ^e	3.11±0.10 ^f
LSD	0.02160	0.01803	0.020	0.01080	0.01044	0.00962	0.00355

Mean values with different letters within the same column are significantly different ($p < 0.05$)

Key: RCS= Raw *Colocasia esculenta*, B₁CS= Blanched *Colocasia esculenta*, B₂CS= Boiled *Colocasia esculenta*, RXS=Raw *Xanthosoma sagittifolium*, B₁XS=*Xanthosoma sagittifolium*, and B₂XS=*Xanthosoma sagittifolium*.

3.2.2 Trough viscosity: The trough viscosities ranged between 106.25 – 327.50 RVU. The highest trough viscosity (327.50 RVU) was recorded for the raw *Xanthosoma* flour sample compared to the other samples which had lower values. The trough viscosities varied significantly ($p < 0.05$) among all the flour samples. Trough viscosity is the minimum viscosity value and measures the ability of paste to withstand breakdown during cooling (Newport Scientific, 1998). It is also called hot paste stability, paste stability or holding strength. It measures the vulnerability of the cooked starch to disintegration and the lower the value, the more stable is the starch gel. Therefore the boiled *Colocasia* flour (106.25RVU) and boiled *Xanthosoma* flour (120.15RVU) could be said to have hot paste stability and can find use in filler meat canning industry.

3.2.3 Breakdown viscosity: There were significant differences ($p < 0.05$) in the breakdown viscosities of cocoyam flour samples studied. The highest breakdown viscosity (111.50RVU) was recorded for raw *Xanthosoma sagittifolium* and this was significantly higher ($p < 0.05$) compared to the value recorded for raw *Colocasia esculenta* (109.10RVU) and the other samples. High peak viscosities are associated with high breakdown viscosities which in turn are related to the degree of swelling of the starch granules during heating (Ribotta *et al.*, 2007). A low breakdown value indicates stability of starches under hot condition. This implied that the higher the breakdown viscosity, the lower the ability of the sample to withstand heating and shear stress during cooking (Adebowale *et al.*, 2005). Therefore the boiled cocoyam samples with low breakdown viscosities might be able to withstand heating and shear stress. Boiling of the samples decreased the breakdown

viscosities in all the samples studied. This trend is in agreement with the findings of Oluwalana *et al.* (2011).

3.2.4 Setback viscosity: The setback viscosity values of the cocoyam flour samples ranged from 60.10 – 85.20RVU with raw *Xanthosoma* flour having the highest value (85.20RVU) followed by raw *Colocasia* flour with a value of 81.24RVU. There were significant differences ($P < 0.05$) in the setback viscosities among all the cocoyam flour samples. Higher setback viscosity or cool paste viscosity values are synonymous to reduced dough digestibility while lower setback viscosities indicate lower tendency to retrogradation (Sandhu *et al.*, 2007) and enhanced dough digestibility. The boiled cocoyam samples had lower setback values than those of the blanched and raw cocoyam samples. This implies that the boiled cocoyam samples had a lower tendency to retrogradation and higher digestibility compared to the other samples.

3.2.5 Final Viscosity: The final viscosities of the cocoyam flour samples ranged from 167.46 – 425.15RVU with the boiled samples recording the lowest values followed by the blanched samples and the raw samples recorded the highest values in final viscosities. There were significant differences ($p < 0.05$) in the final viscosities of the cocoyam flour samples. Final viscosity is the most commonly used parameter to determine the quality of a starch-based sample. The final viscosity is an indication of the ability of the starch based food sample to form a viscous paste or gel after cooking and cooling (Shimelis *et al.*, 2006). This implies that the boiled cocoyam flour samples with the lowest final viscosity values will be more stable after cooling than the raw and blanched samples.

3.2.6 Pasting temperature: The pasting temperature of the cocoyam samples ranged from 65.01 – 81.50°C with the boiled *Colocasia* and *Xanthosoma* samples recording the lowest values of 65.01°C and 68.25°C respectively. The blanched samples had values that were higher than the boiled samples while the raw samples had the highest pasting temperatures. This is expected since the boiled samples were pre-gelatinized and therefore needed lower temperature to undergo gelatinization unlike the blanched and raw samples. The pasting temperature is a measure of the minimum temperature required to cook a given food sample (Sandhu *et al.*, 2007).

3.2.7 Peak time: This ranged between 3.11 – 5.8 mins with the boiled samples of the *Xanthosoma* and *Colocasia* varieties recording values of 3.11 mins and 3.57 mins respectively. The values recorded for all the raw, blanched and boiled samples were significantly different ($p < 0.05$) compared to each other. Peak time is a measure of cooking time (Adebowale *et al.*, 2005). The results showed that boiled *Xanthosoma* (3.11 mins) cooked faster than boiled *Colocasia* (3.57 mins), blanched *Xanthosoma* (4.51 mins), blanched *Colocasia* (4.60 mins) and the raw samples which cooked the longest time. This suggests that pre-gelatinization of the boiled samples resulted to their fast cooking compared to the blanched and raw samples. This result is in agreement with the report of Oluwalana *et al.* (2011) who observed that the peak time of plantain flour reduced with increased pre-cooking.

IV. Conclusion

The functional and pasting properties of two cocoyam varieties as affected by blanching and boiling treatments were studied. It was observed that boiled *Colocasia* and *Xanthosoma* flour recorded the highest increase in water absorption capacity, oil absorption capacity and foaming capacity and highest decrease in bulk density. This indicates their usefulness in infant and weaning food formulations, in bakery products or in sausages and in food formulations requiring foamability. On the other hand, the blanched cocoyam flour samples had better emulsion and swelling capacities, suggesting their usefulness in production of salad dressings, mayonnaise and baked products.

Also, the low breakdown, setback, and final viscosities of the boiled cocoyam flour samples implies that they have higher digestibility and lower tendency to retrogradation.

This knowledge gained on the utilization potential of cocoyam flours will encourage their cultivation leading to food security.

References

- [1]. Adebowale, Y.A., Adeyemi, A. and Oshodi, A.A. (2005). Functional and physico-chemical properties of flours of six *Mucuna* species. *African Biotechnology* 4(12): 1461-1468.
- [2]. Akpan, E.J. and Umoh, I.B. (2004). Effect of heat and tetracycline treatments on the food quality and acidity factors in cocoyam (*Xanthosoma sagittifolium* (L) Scott). *Pakistan Journal of Nutrition* 3: 240-248.
- [3]. Akubor, P.I. and Badifu, G.I.O. (2004). Chemical composition, functional properties and baking potential of African breadfruit kernel and wheat flour blends. *International Journal of Food Science and Technology* 39: 223-229.
- [4]. Akubor, P.I. and Eze, J.I. (2012). Quality evaluation and cake making potential of sun and oven dried carrot fruit. *Int. J. Biosci.* 2(10): 19-27.
- [5]. Appiah, F., Oduro, I. and Ellis, W.O. (2011). Functional properties of *Artocarpus altilis* pulp flour as affected by fermentation. *Agriculture and Biology Journal of North America* 2(5): 773-779.
- [6]. Arukwe, D.C., Nwanekezi, E. C. and Agomuo, J.K. (2017). Effects of combined processing methods on the functional and pasting properties of pigeon pea (*Cajanus cajan*) flour. *International Journal of Food Engineering and Technology* 3(3): 28-35.
- [7]. Azeez, A.A. and Madukwe, O.M. (2010). Cocoyam production and economic status of farming households in Abia State South-East Nigeria. *Journal of Agriculture and Social Science* 6: 83-86.

- [8]. Bainbridge, Z., Tomlins, K., Wellings, K. and Westby, A. (1996). Methods for assessing quality characteristics of non-grain starch staples. Part 4: Advanced Methods. Natural Resources Institute, Chatham, UK.
- [9]. Chinma, C.E., Adewuyi, O. and Abu, O.J. (2009). Effect of germination on the chemical, functional and pasting properties of flours from brown and yellow varieties of tiger nut (*Cyperus esculentus*). *Food Research International* 42: 1104-1109.
- [10]. Ekanem, A.M. and Osuji, J.O. (2006). Mitotic index studies on edible cocoyam (*Xanthosoma* and *Colocasia* spp.). *Afr. J. Biotech.* 5(10): 846-849.
- [11]. Eltayeb, S.M., Ali, O.A., Abou-Arab, A.A. and Abu Salem, F. (2011). Chemical composition and functional properties of flour and protein isolate extracted from Bambara groundnut (*Vigna subterranean*). *African Journal of Food Science* 5(2): 82-90.
- [12]. Fagbemi, T.N. (1999). Effect of blanching and ripening on functional properties of plantain (*Musa abb*) flours. *Food Hum. Nutri.* 54: 261-269.
- [13]. Ibe, M.U. and Iwueke, C.C. (1984). Production and utilization of cocoyam. Extension Bulletin No. 14, NRCRI, Umudike. Pp. 10-11.
- [14]. Igbabul, B.D., Amove, J. and Twadue, I. (2014). Effect of fermentation on the proximate composition, antinutritional factors and functional properties of cocoyam (*Colocasia esculenta*) flour. *African Journal of Food Science* 5(3): 67-74.
- [15]. Lawal, O.S. and Adebowale, K.O. (2004). Effect of acetylation and succinylation on solubility profile, water absorption capacity, oil absorption capacity and emulsifying properties of mucuna beans (*Mucuna pruriens*) protein concentrate. *Nahrung/Food* 48(2): 129-136.
- [16]. Lee, C.C., Love, J.A. and Johnson, L.A. (1993). Sensory and physical properties of cakes with bovine plasma products substituted for egg. *Cereal Chemistry* 70: 18-23.
- [17]. Lewu, M.N., Adebola, P.O. and Afolayan, A.J. (2009). Effects of cooking on the proximate composition of the leaves of some accessions of (*Colocasia esculenta* L. Schott) in Kwazulu-Natal province of South Africa. *African Journal of Biotechnology* 8(8): 1619-1622.
- [18]. Lin, M.I.Y., Hubert, E.S. and Sosulki, F.N. (1974). Certain functional properties of sunflower meal products. *J. Food Sci.* 39: 68-371.
- [19]. Maziya-Dixon, B., Dixon, A.G.O. and Adebowale, A.A. (2004). Targeting different end uses of cassava genotypic variations for cyanogenic potentials and pasting properties. A paper presented at ISTRC-AB Symposium, 31 Oct. – 5 Nov. 2004, Whitesands Hotel, Mombasa, Kenya.
- [20]. Mepba, H.D., Eboh, L. and Nwaogigwa, S.U. (2007). Chemical composition, functional and baking properties of wheat-plantain composite flours. *Africa Journal Food Agriculture Nutrition and Development* 7(1): 1-22.
- [21]. Narayana, K. and Narasinga Rao, M.S. (1982). Functional properties of raw and processed winged bean (*Psophocarpus tetragonolobus*) flours. *Journal of Food Science* 47: 1534-1538.
- [22]. Narayana, K. and Narasinga R.M.S. (1984). Effect of acetylation and succinylation on the functional properties of winged bean flour. *J. Food Sci.* 49: 547-550.
- [23]. Newport Scientific (1998). Applications Manual for the Rapid Visco Analyzer using Thermocline for Windows. Newport Scientific Pty Ltd. ½ Apollo Street, Warriewood NSW 2102, Australia. Pp. 2-26.
- [24]. Njitanga, Y.N. and Mbofung, C.M.F. (2005). Effect of pre-cooking time and drying temperature on the physico-chemical characteristics and in-vitro carbohydrate digestibility of taro flour. *LWT. J. Fd. Sci. and Tech.* 39(6): 684-691.
- [25]. Nwabanne, J.I. (2009). Drying characteristics and engineering properties of fermented ground cassava. *Afr. J. Biotech.* 8(5): 873-876.
- [26]. Ojinnaka, M.C., Akobundu, E.N.T. and Iwe, M.O. (2009). Cocoyam starch modification effects on functional, sensory and cookies qualities. *Pakistan Journal of Nutrition* 8(5): 558-567.
- [27]. Okaka, J.C. and Potter, N.N. (1977). Functional and storage properties of cowpea-wheat flour blends in breadmaking. *J. Food Sci.* 42: 828-833.
- [28]. Okorie, S.U., Ihemeje, A., Ojinnaka, M.C. and Ekwe, C.C. (2013). Soaking and boiling effects on the proximate composition and functional properties of ukpo (*Mucuna flagellipes*), egusi (*Colocynthis citrullus*) and ogbono (*Irvingia gabonensis*). Part-1: *Natural and Applied Sciences* 4(4):51-57.
- [29]. Oladunmoye, O.O., Aworh, O.C., Maziya-Dixon, B., Erukainure, O.L. and Elemo, G.N. (2014). Chemical and functional properties of cassava starch, durum wheat semolina flour and their blends. *Journal of Food Science and Nutrition* 2(2): 132-138.
- [30]. Olaofe, O., Euagbere, A.O. and Ogunlade, I. (2009). Chemical, amino acid composition and functional properties of calabash seeds kernel. *Bull. Pure Appl. Sci.* 28(1-2): 13-24.
- [31]. Oluwalana, I.B., Oluwamukoni, M.O., Fagbemi, T.N. and Oluwafemi, G.I. (2011). Effects of temperature and period of blanching on the pasting and functional properties of plantain (*Musa paradisiaca*) flour. *Journal of Stored Products and Postharvest Research* 2(8): 164-169.
- [32]. Onimawo, A.I. and Egbekun, K.M. (1998). *Comprehensive Food Science and Nutritional Biochemistry*. Rev. ed., University of Ibadan. Pp. 193-207.
- [33]. Opara, L.U. (2002). Edible avoids. *Post-Harvest Operation in AGST/FAO*: Danilo, M. (ed), Massey University New Zealand p. 98-101.
- [34]. Owusu-Darko, P.G., Paterson, A. and Omenyo, E.L. (2014). Cocoyam (corms and cormels) an underexploited food and feed resource. *Journal of Agricultural Chemistry and Environment* 03(01): 22-29.
- [35]. Ribotta, P.D., Colombo, A., Leon, A.E. and Anon, M.C. (2007). Effects of soy protein on physical and rheological properties of wheat starch. *Starch* 59: 614-623.
- [36]. Sandhu, K.S., Singh, N. and Malhi, N.S. (2007). Some properties of corn grains and their flours. 1: Physicochemical, functional and chapatti-making properties of flours. *Food Chemistry* 101(3): 938-946.
- [37]. Shimelis, A.E., Meaza, M. and Rakshit, S. (2006). Physicochemical properties, pasting behavior and characteristics of flour and starch from improved bean (*Phaseolus vulgaris* L.) varieties grown in East Africa. *CIGRE* 8: 1-18.
- [38]. Shittu, T.A., Lasekan, O.O., Sanni, L.O. and Oladosu, M.O. (2001). The effects of drying methods on the functional and sensory characteristics of pupuru-a fermented cassava product. *ASSET-An International J. of agric. Sci., Sci., Environ. and Technol.* 1(2): 9-16.
- [39]. Sosulki, F.W., Garatt, M.O. and Slinkard, A.E. (1976). Functional properties of ten legume flours. *Intern. J. Food Sci. Technol.* 9: 66-69.
- [40]. Ubbor, C. and Nwaogu, E. (2010). Production and evaluation of noodles from blends of cocoyam, breadfruit and wheat. *Nigerian Food Journal* 28(1): 173-198.
- [41]. Ugwuoke, K.I., Onyike, C.C. and Isopmbeng, N.G.R. (2008). The efficacy of botanical properties on the storage of cocoyam (*Colocasia*

- esculenta* (L) Schott). *Agro-Science Journal of Tropical Agriculture, Food, Environment and Extension* 7(2): 93-98.
- [42]. Ukonze, J.A. and Olaitan, S.O. (2010). Competency improvement needs of women in agriculture inprocessing cocoyam into flour and chips for food security in South Eastern Nigeria. *African Journal of Teachers Education* 1(11): 149-157.
- [43]. Yasumatsu, K., Sawada, K., Maritaka, S., Toda, J., Wada, T. and Ishi, K. (1972). Whipping and emulsifying properties of soy bean products. *Journal of Agriculture, Biology and Chemistry* 36: 717-727.

Arukwe, D. C, et. al. "Comparative Evaluation of Processing Treatments on the Functional and Pasting Properties of Two Cocoyam Varieties." *IOSR Journal of Environmental Science, Toxicology and Food Technology (IOSR-JESTFT)*, 14(8), (2020): pp 37-44.